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DOW CORNING 200(R) FLUID, 0.65 CST.

1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY

Dow Corning Corporation South Saginaw Road Midland, Michigan 48686 24 Hour Emergency Telephone: (989) 496-5900 Customer Service: (989) 496-6000 Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 01013084 Revision Date: 2002/01/17

Generic Description: Silicone
Physical Form: Liquid
Color: Colorless

Odor: Characteristic odor

NFPA Profile: Health 1 Flammability 3 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. OSHA HAZARDOUS COMPONENTS

CAS Number Wt % Component Name

107-46-0 > 60.0 Hexamethyldisiloxane

The above components are hazardous as defined in 29 CFR 1910.1200.

3. EFFECTS OF OVEREXPOSURE

Acute Effects

Eye: Direct contact may cause mild irritation.

Skin: No significant irritation expected from a single short-term exposure.

Inhalation: Irritates respiratory passages very slightly. Vapor overexposure may cause

drowsiness.

Oral: Overexposure by ingestion may cause drowsiness, dizziness, confusion or loss of

coordination.

Prolonged/Repeated Exposure Effects

Skin: Repeated or prolonged contact may cause defatting and drying of skin which may result

in skin irritation and dermatitis.

Inhalation: No known applicable information.

Oral: Repeated ingestion or swallowing large amounts may injure internally.

Signs and Symptoms of Overexposure

No known applicable information.



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Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

4. FIRST AID MEASURES

Eye: Immediately flush with water for 15 minutes.

Skin: Remove from skin and wash thoroughly with soap and water or waterless cleanser.

Get medical attention if irritation or other ill effects develop or persist.

Inhalation: Remove to fresh air. Get medical attention if ill effects persist.

Oral: Get immediate medical attention.

Comments: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: 26.1 °F / -3.3 °C (Pensky-Martens Closed Cup)

Autoignition 665.6 °F / 352 °C

Temperature:

Flammability Limits in Air: Lower Limit: 1.50 % Upper Limit: 14.65 %

Extinguishing Media: On large fires use medium expansion (>30:1) AFFF alcohol compatible foam or water

spray. On small fires use medium expansion (>30:1) AFFF alcohol compatible foam,

CO2 or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting

large fires involving chemicals. Evacuate area in case of overheating or fire. Use water

spray to keep fire exposed containers cool.

Unusual Fire Hazards: Vapors are heavier than air and may travel to a source of ignition and flash back. Static

electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Fire burns more vigorously than would be

expected.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following hazardous decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Silicon dioxide.

6. ACCIDENTAL RELEASE MEASURES



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Containment/Clean up:

Remove possible ignition sources. Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since some silicone materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See section 8 for Personal Protective Equipment for Spills. Call Dow Corning Corporation, (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Avoid eye contact. Avoid skin contact. Avoid breathing vapor. Keep container closed. Do not take internally.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

<u>CAS Number</u> <u>Component Name</u> <u>Exposure Limits</u>

107-46-0 Hexamethyldisiloxane Dow Corning guide: TWA 200 ppm.

Engineering Controls

Local Ventilation: Recommended. General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.

Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be

removed as soon as practical and thoroughly cleaned before reuse. Chemical

protective gloves are recommended.

Suitable Gloves: Silver Shield(R). 4H(R).



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Inhalation: Use respiratory protection unless adequate local exhaust ventilation is provided or air

sampling data show exposures are within recommended exposure guidelines.

Industrial Hygiene Personnel can assist in judging the adequacy of existing engineering

controls.

Suitable Respirator: Organic Vapor Type.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.

Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be

removed as soon as practical and thoroughly cleaned before reuse. Chemical

protective gloves are recommended.

Inhalation/Suitable

Respirator:

Use self-contained breathing apparatus (SCBA) or other supplied-air respirator.

Precautionary Measures: Avoid eye contact. Avoid skin contact. Avoid breathing vapor. Keep container closed.

Do not take internally. Use reasonable care.

Comments: When heated to temperatures above 150 degrees C in the presence of air, product can

form formaldehyde vapors. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations

within the OSHA Permissible Exposure Limit for formaldehyde.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Liquid

Color: Colorless

Odor: Characteristic odor

Specific Gravity @ 25°C: 0.76

Viscosity: 0.65 mm2/s

Freezing/Melting Point: -68 °C

Boiling Point: 100 °C Vapor Pressure @ 25°C: 4.2 kPa

Vapor Density: Not determined. Solubility in Water: Not determined.

pH: Not determined.

Volatile Content: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.



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Hazardous Polymerization will not occur.

Polymerization:

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction.

11. TOXICOLOGICAL INFORMATION

Component Toxicology Information

No known applicable information.

Special Hazard Information on Components

No known applicable information.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Air: This product is a small low molecular weight volatile compound, it will therefore readily

partition into the atmosphere. It is however not a hydrocarbon solvent.

Water: This product has a very low water solubility (< 100 ppb). As it has a specific gravity of <

1, if discharged to water, it will initially form a surface film. However, as it is very volatile,

the product will rapidly evaporate into the air. The aquatic half life is estimated at

between 1-5 days.

Soil: As a result of rapid partitioning into the atmosphere, this product is unlikely to be found

in sediment or as a component of sewage sludge.

Degradation: This product is volatile and is degraded rapidly in the atmosphere with a half life of <30

days. Due to the very low water solubility of this product, standard OECD protocols for ready and inherent biodegradability are not suitable for measuring the biodegradability

of this product.

Environmental Effects

Toxicity to Water Organisms:

This product is volatile and has a very short half life in the aquatic environment and

therefore does not present a risk to aquatic organisms.

Toxicity to Soil Organisms:

Due to its volatility, this product is unlikely to be found in the terrestrial compartment.

Bioaccumulation: This product is a low molecular weight lipophilic molecule which has the potential for

bioconcentration.

Fate and Effects in Waste Water Treatment Plants

This product or similar products has been shown to be non-toxic to sewage sludge bacteria.



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Ecotoxicity Classification Criteria

l	Hazard Parameters (LC50 or EC50)	High	Medium	Low
l	Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
l	Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? Yes

Characteristic Waste:

Ignitable: D001

State or local laws may impose additional regulatory requirements regarding disposal.

Call Dow Corning Corporate Environmental Management, (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.

Hazard Technical Name: HEXAMETHYLDISILOXANE

Hazard Class: 3

UN/NA Number: UN1993

Packing Group:

Ocean Shipment (IMDG)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.

Hazard Technical Name: HEXAMETHYLDISILOXANE

Hazard Class: 3

UN Number: 1993

Packing Group: II

Hazard Label(s): FLAMMABLE LIQUID

Marine Pollutant: Not Applicable

Air Shipment (IATA)



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Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.

Hazard Technical Name: HEXAMETHYLDISILOXANE

Hazard Class: 3

UN Number: 1993

Packing Group:

Hazard Label(s): FLAMMABLE LIQUID

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the

TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances:

None.

Section 304 CERCLA Hazardous Substances:

None.

Section 312 Hazard Class:

Acute: Yes
Chronic: No
Fire: Yes
Pressure: No
Reactive: No

Section 313 Toxic Chemicals:

None present or none present in regulated quantities.

Supplemental State Compliance Information

California

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.



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Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

CAS Number Wt % Component Name

107-46-0 > 60.0 Hexamethyldisiloxane

Pennsylvania

<u>CAS Number</u> <u>Wt %</u> <u>Component Name</u>

107-46-0 > 60.0 Hexamethyldisiloxane

16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

(R) indicates Registered Trademark